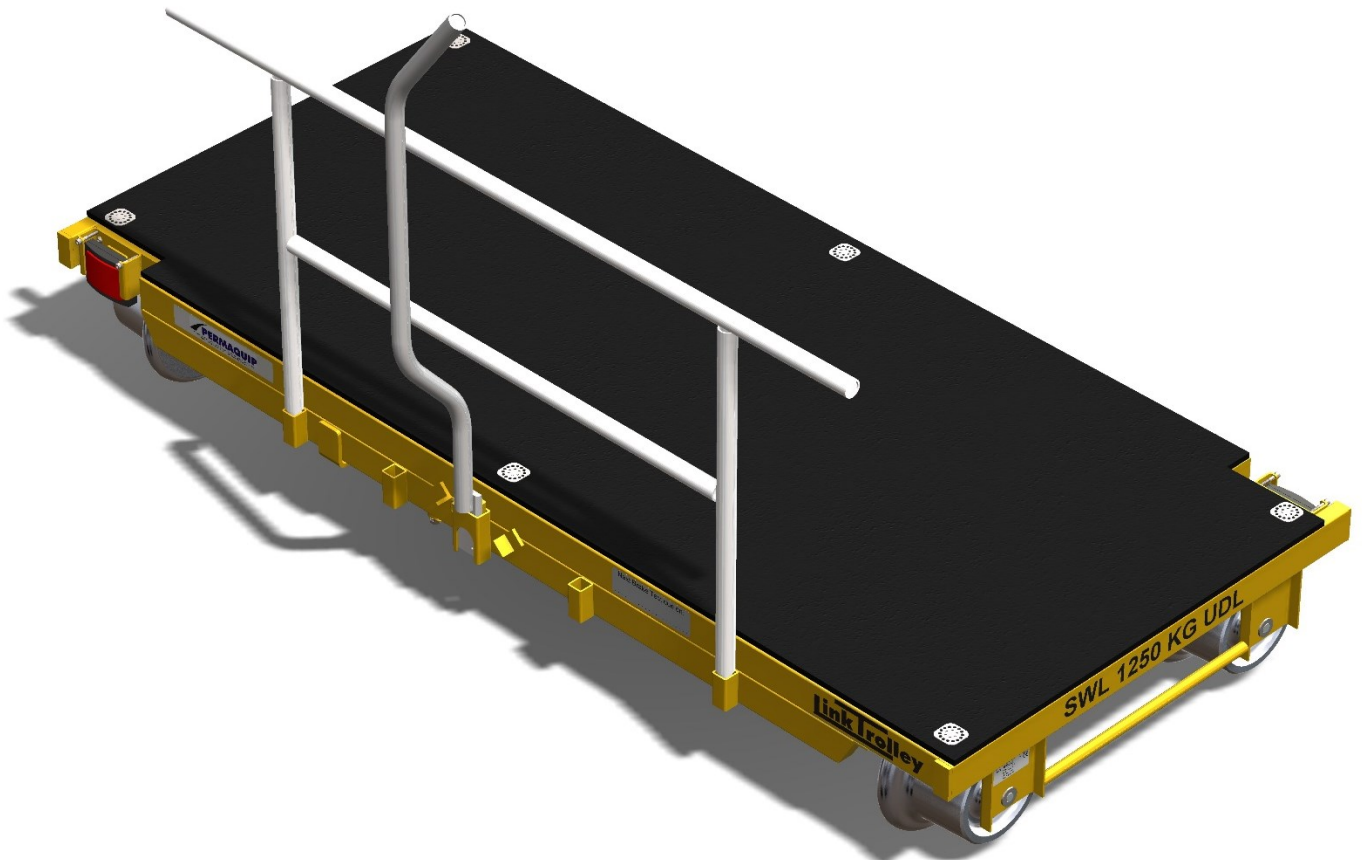


SPARE PARTS LIST



LINK TROLLEY

MAN-M-O-127_02



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Please note

Whilst Permaquip Limited has taken every care in preparing this Spare Parts List it is intended as a technical guideline only. Save to the extent that there are statutory rights to the contrary, Permaquip accepts no liability in relation to any use or reliance made of any information in this Spare Parts List.

All information, illustrations and specifications in this Spare Parts List are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

Equipment operators and installers shall be responsible for ensuring that a safe working environment and safe systems of work are in place and in certain circumstances advice and permission from the controlling authority must be sought before any operation, installation or surveying work is carried out.

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1 INTRODUCTION

The Permaquip™ Link Trolley is designed to be used as a manual propelled, stand-alone load-bearing rolling platform for use on-track.

Each Link Trolley is equipped with a fail-safe braking system and is supplied with detachable Brake and Push Handles.

Up to three Link Trolleys can be connected together.

Any modifications or enhancements made by the user or third party which have not been approved by Permaquip are not recommended. Any modifications to the equipment will become the responsibility of the user or third party and the warranty with Permaquip will become null and void. Please see Permaquip's T and Cs on our website for further details.

Prior to using the Permaquip™ Link Trolley, Permaquip advise all operators and personnel to familiarise themselves with the product. If required Permaquip product familiarisation training.

2 ISSUE AND REVISION RECORD

This document will be updated when necessary by the re-issue of the complete document.

Revision	Description	Date	Revised Page No.	Revised By.
00	Initial release.	14/01/2011	All	C.H.
01	Updated formatting and to latest specification	05/03/2018	All	K.S.
02	Formatting and Permaquip branding updated.	15/03/2022	All	J.F.
03	D Shackle image and description updated	13/09/2023	7	M.S.

Authorised By:	Martin Sheppard BEng	
	Engineering Manager	

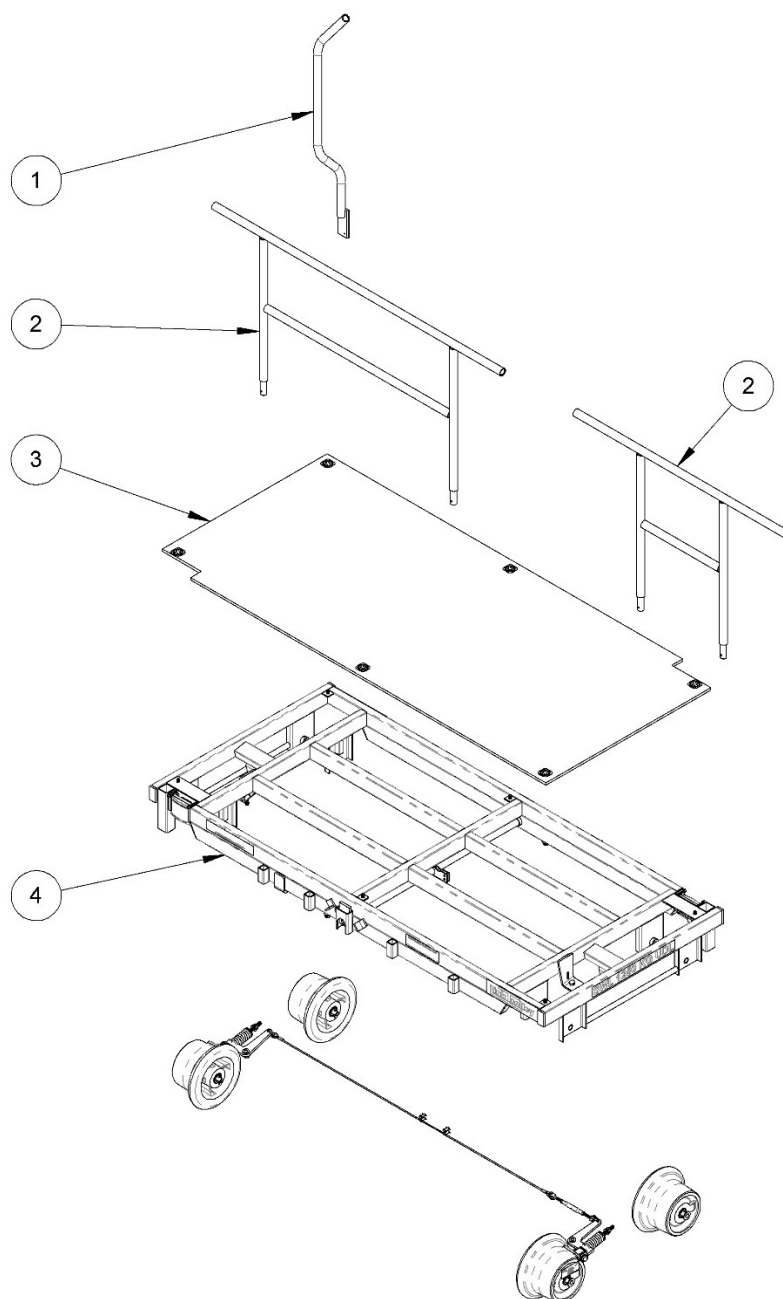
3 SAFE AND CORRECT USE

To ensure safe and correct use of the Permaquip™ Link Trolley please refer to the product's User Guide.

Once any maintenance, repair or service operations have been undertaken, ensure that the Maintenance and Test Specification of the product, as defined in the product's User Guide, are followed.

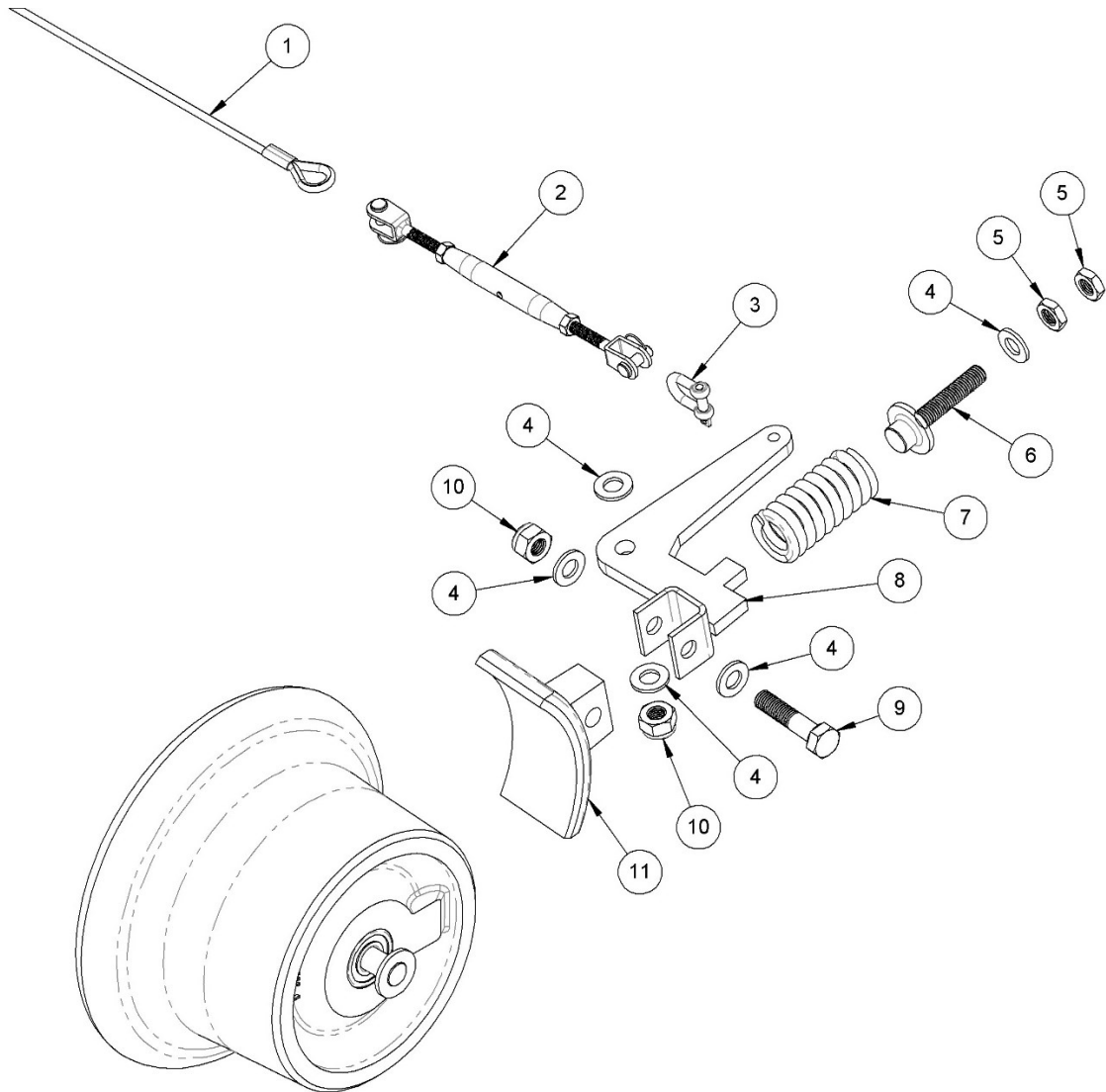
4 ASSEMBLY PARTS

4.1 General Assembly



Item	Part No.	Description	Qty
1	34032	Link Trolley Handle W/A	1
2	29457	Wide Push Handle W/A	1
	28702	Narrow Push Handle W/A	
3	29820	Trolley Board	1
	28803	Trolley Tread Plate	
4	29459	Link Chassis Assembly	1

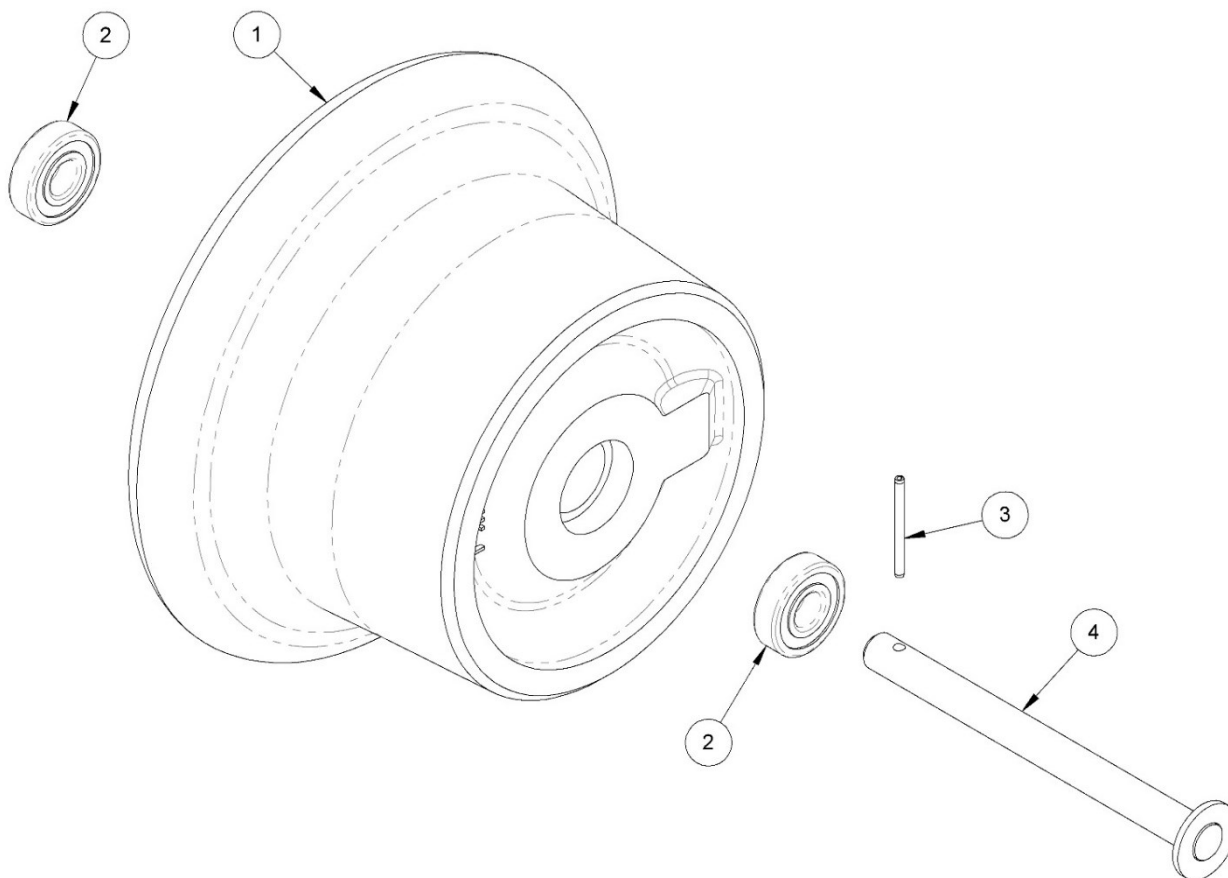
4.2 Braked Wheel Assembly Parts



Item	Part No.	Description	Qty
1	28690	Tie Rope	1
2	040991104	M6 140-220 Rigging Screw	1
3	040991136	Ø5 Standard D Shackle With Screw Pin	2
4	040285105	M10 Form A Washer Zinc	10
5	040445147	M10 Hex Half Nut Zinc (8.0)	4
6	38016	Link Brake Adjuster	2
7	040980052	Ø1 1/4" x 2.5" Die Spring	2
8	28699	Bell Crank Lever Assembly	2
9	040305045	M10 x 45 Hex Bolt Zinc (8.8)	2
10	040420013	M10 Nyloc Nut Zinc (8.0)	4
11	33485	Brake Pad Assembly Ø6"	2

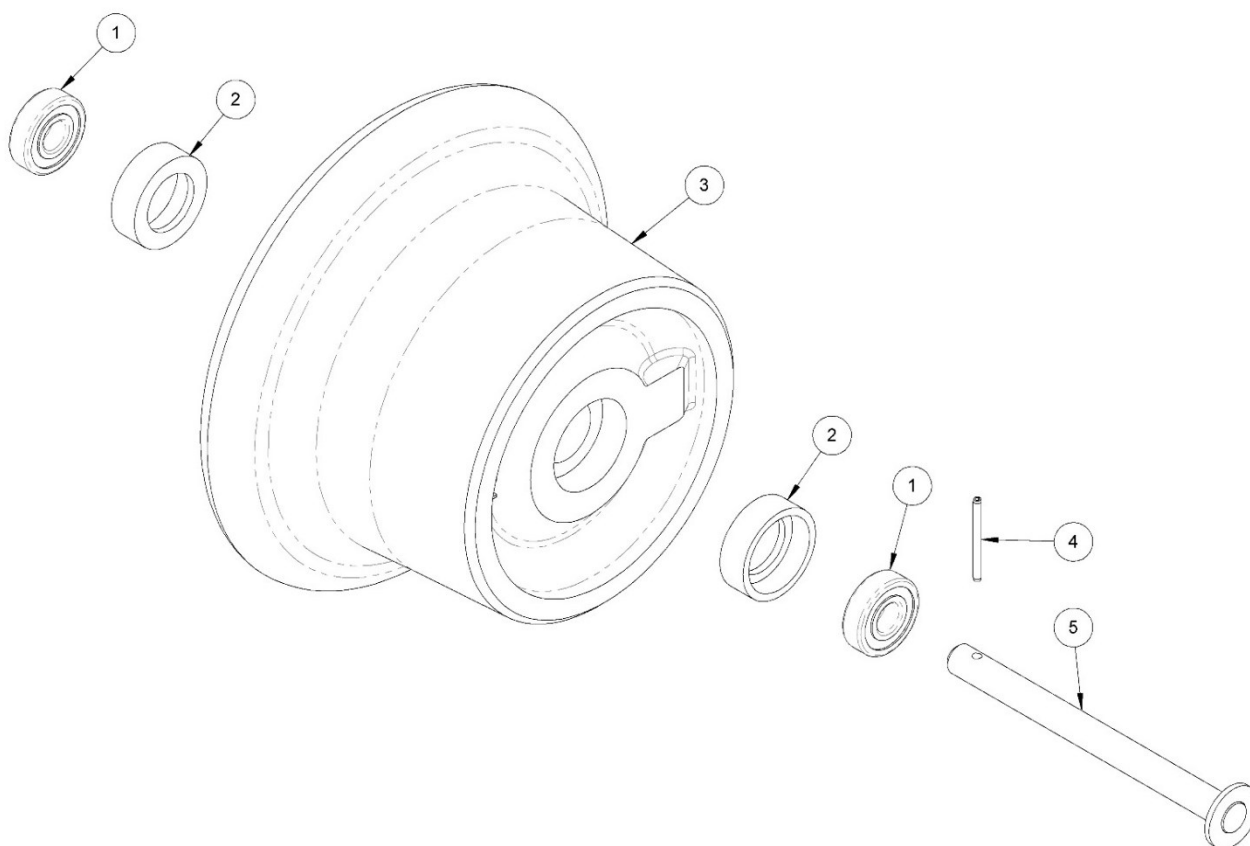
4.3 Wheel Assembly Parts

Standard Wheel Assembly



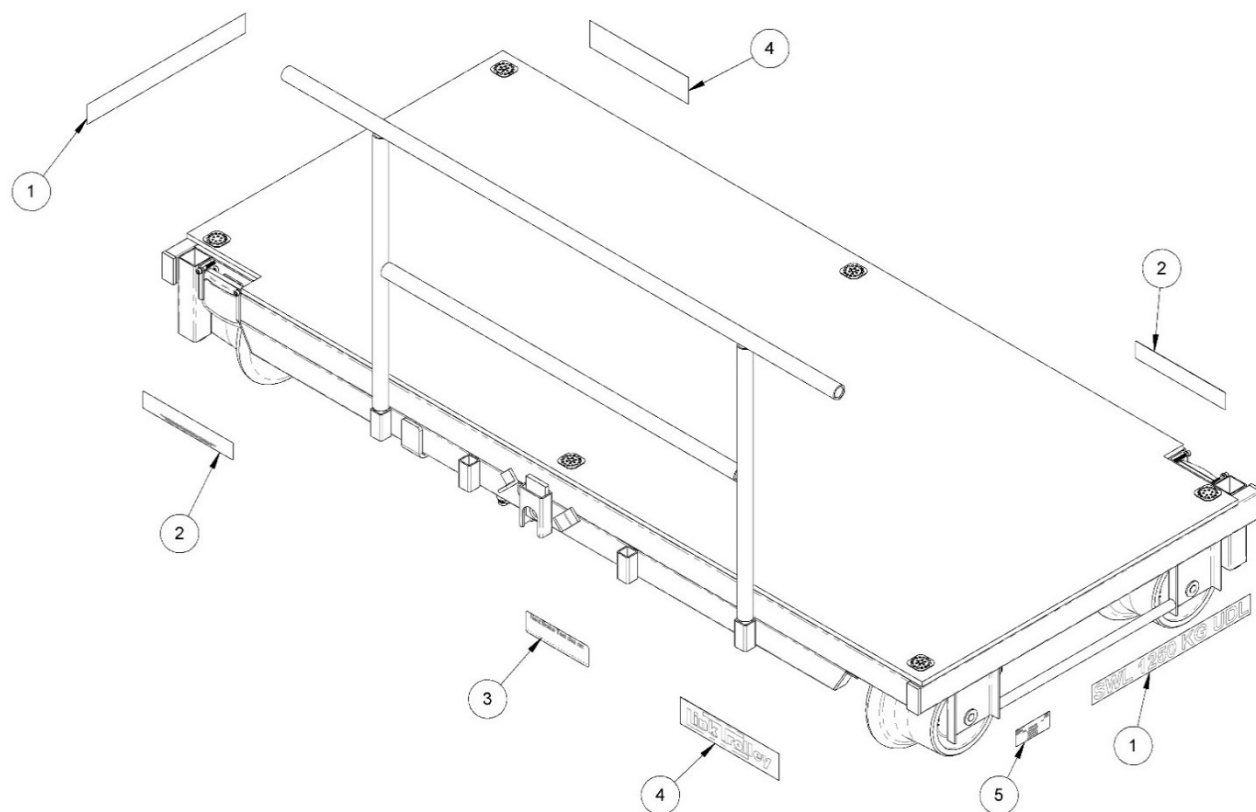
Item	Part No.	Description	Qty
1	33339	Machined Wheel Link (STD)	4
2	040560002	Single Row Deep Groove Ball Bearing 1/2"	8
3	040220824	Ø1/8" x 1 1/2" Seloc Pin	4
4	28688	Axle W/A	4

Insulated Wheel Assembly (LUL)



Item	Part No.	Description	Qty
1	040560002	Single Row Deep Groove Ball Bearing 1/2"	8
2	02031	Insulating Bush	8
3	29299	Machined Wheel Link (LUL)	4
4	040220824	Ø1/8" x 1 1/2" Seloc Pin	4
5	28688	Axle W/A	4

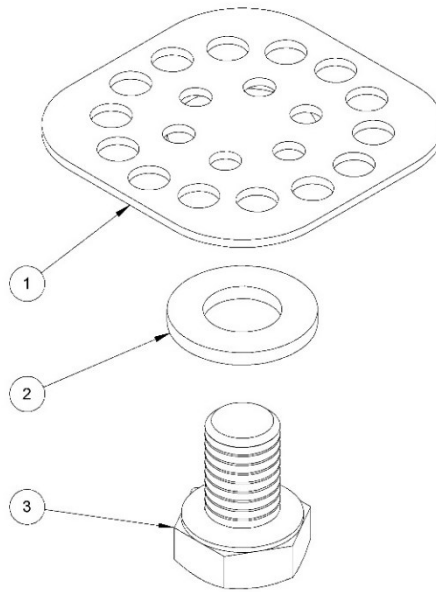
4.4 Labels



Item	Part No.	Description	Qty
1	29751	SWL 1250 KG UDL Label	2
	29750	SWL 1T UDL Label	
2	040991528	Permaquip Label 200 x 33	2
3	33813	Next Brake Test Label	1
4	28733	Link Trolley Label	2
5	32984	Serial Number Label	1

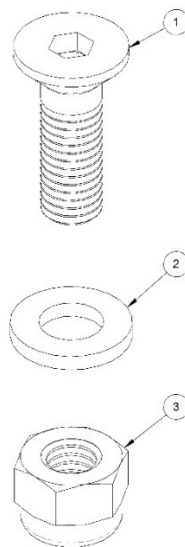
4.5 Deck/Board Fasteners

Standard Wooden Deck Board



Item	Part No.	Description	Qty
1	040990832	M8 Big Head Fastener Zinc	6
2	040285104	M8 Form A Washer Zinc	6
3	040315063	M8 x 12 Hex Set Screw Zinc (8.8)	6

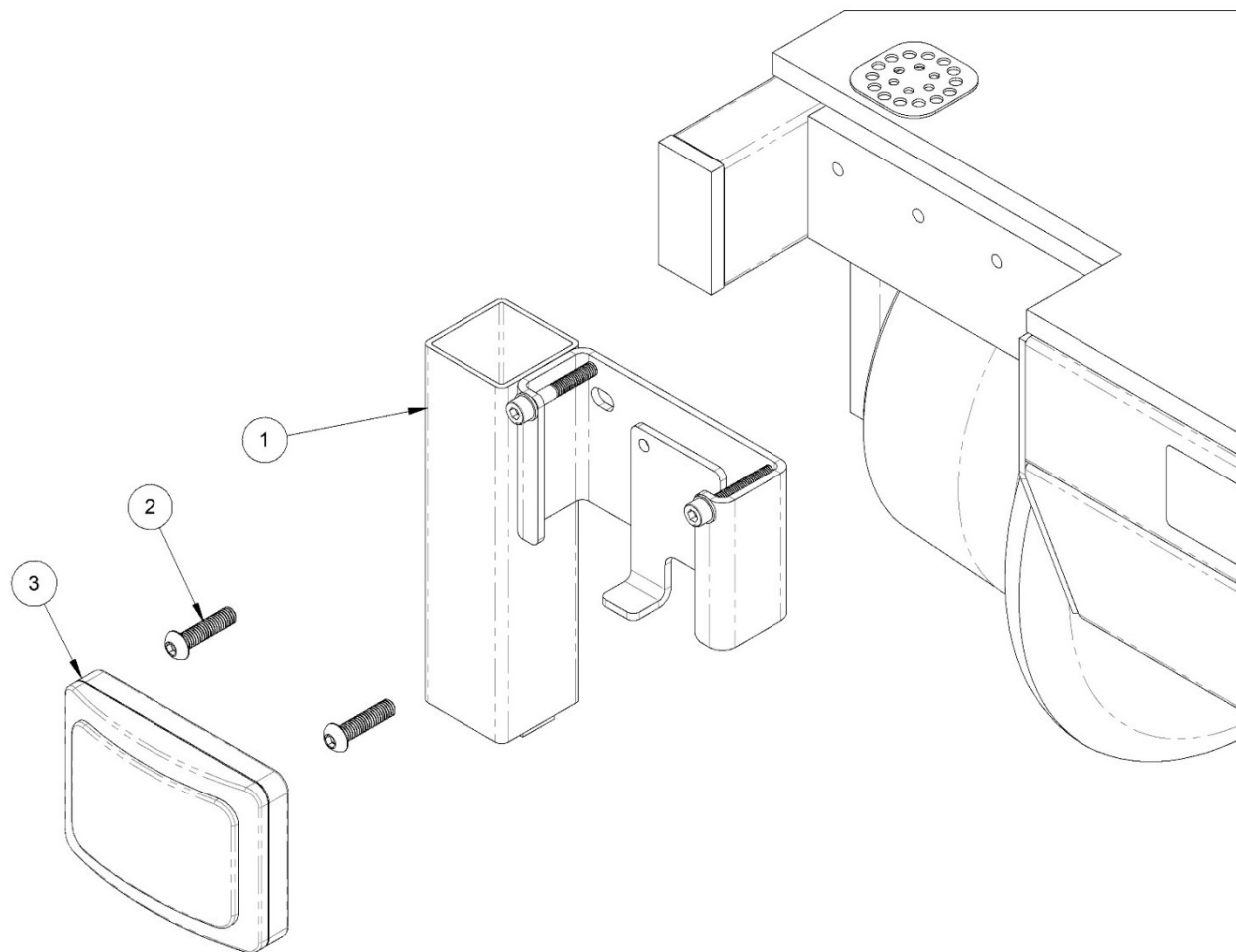
Aluminium Deck (LUL Only)



Item	Part No.	Description	Qty
1	040325032	M6 x 20 Csk Skt Set Screw Zinc (10.9)	6
2	040285103	M6 Form A Washer Zinc	6
3	040420011	M6 Nyloc Nut Zinc (8.0)	6

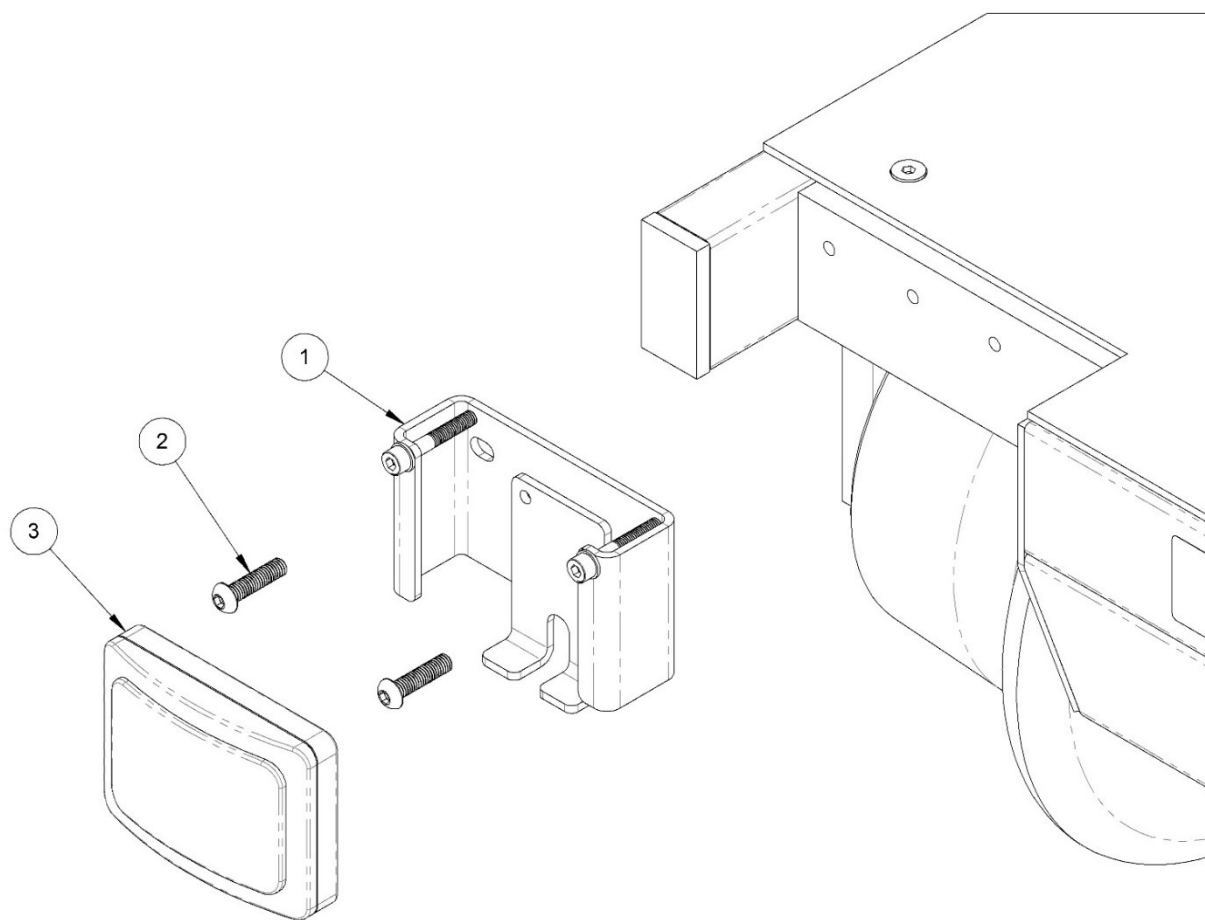
4.6 Red Light Brackets

With Mast



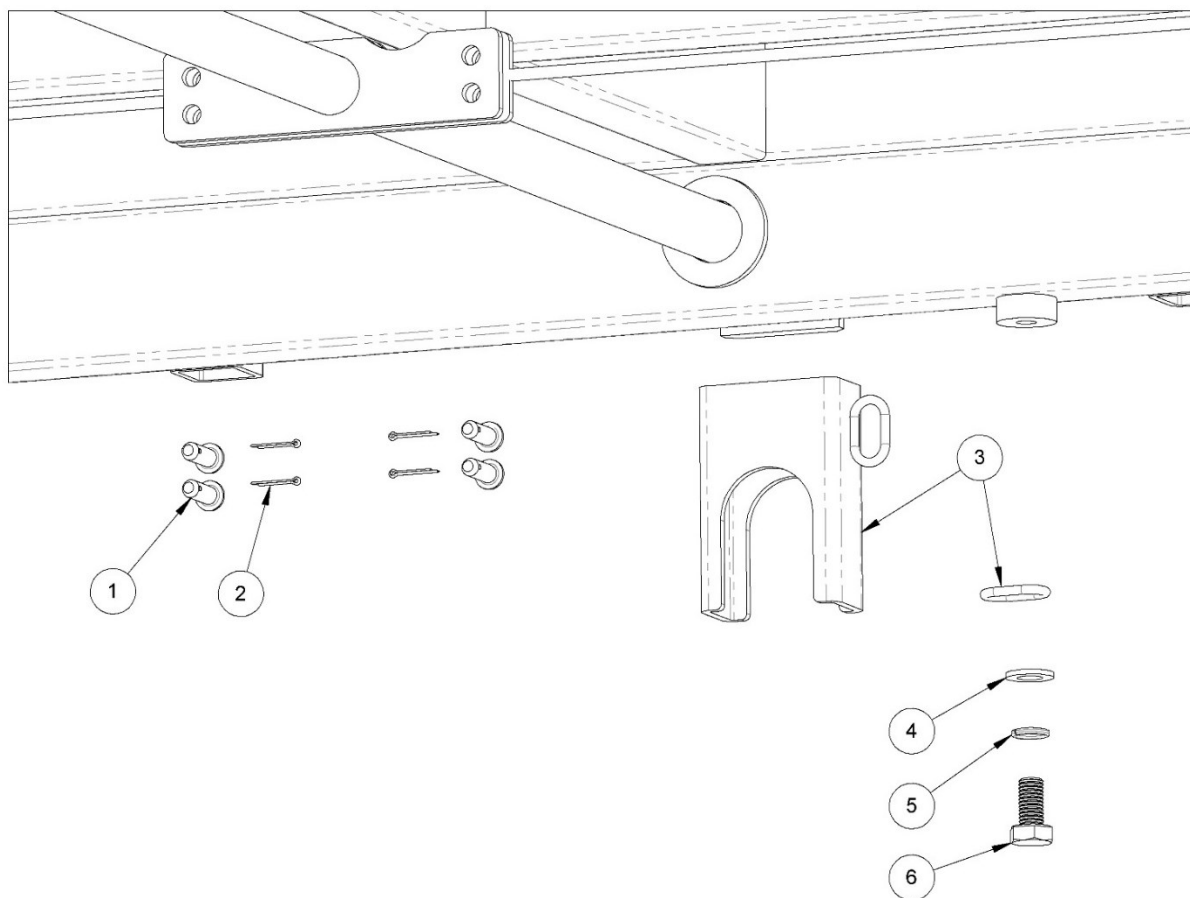
Item	Part No.	Description	Qty
1	37973	LED / Light Bracket Assembly	2
2	040320260	M6 x 25 Button Skt Set Screw Zinc (10.9)	4
3	040820218	Red Light	2

Without Mast



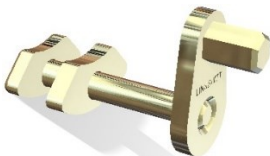
Item	Part No.	Description	Qty
1	33268	Light Bracket W/A	2
2	040320260	M6 x 25 Button Skt Set Screw Zinc (10.9)	4
3	040820218	Red Light	2

4.7 Link Components



Item	Part No.	Description	Qty
1	040210408	Ø1/16" x 1/2" Split Pin	4
2	040991124	Clevis Pin Headed 6 x 18 x 1.6	4
3	28737	Link Assembly	2
4	040285104	M8 Form A Washer Zinc	2
5	040260009	M8 Spring Washer Zinc	2
6	040315064	M8 x 16 Hex Set Screw Zinc (8.8)	2

5 MAIN COMPONENTS AND ASSEMBLIES

DESCRIPTION		PADS Cat. No.	PART NO
Link Trolley (Standard)		94/020019	28455
Link Trolley (LUL)		LUL Cert. Number PE007/1125	28800
Link Trolley (Standard with insulated wheels)			32820
Link Trolley Wheel Torque Tool			LINKSWTT
Red Light			040820218
Scaffold Attachment (w/o scaffold)			29619

Mesh Sides			30643
Loading Ramps			34088
Wheel Profile Gauge			34597

For spare parts not shown please contact Permaquip Ltd for further information and support.

Our contact details are shown on the front of this spare parts list.

In order to avoid delay and to have your orders fulfilled promptly,

Please telephone, e-mail, fax or write giving the following information:

- 1. Company name.**
- 2. Contact details.**
- 3. Invoicing and delivery details.**
- 4. Purchase order number.**
- 5. Method of delivery.**
- 6. Part number, description and quantity for each item.**