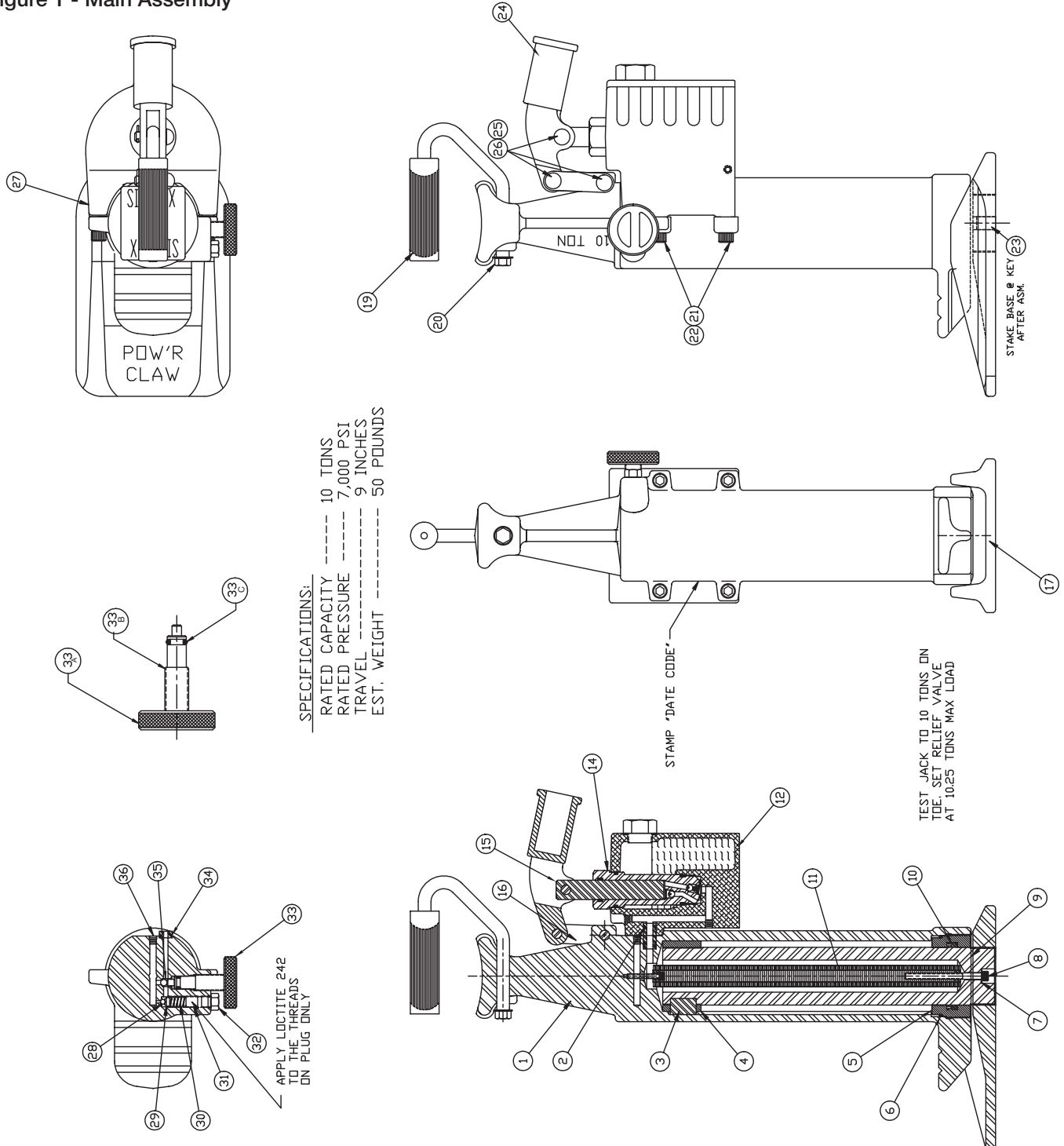


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

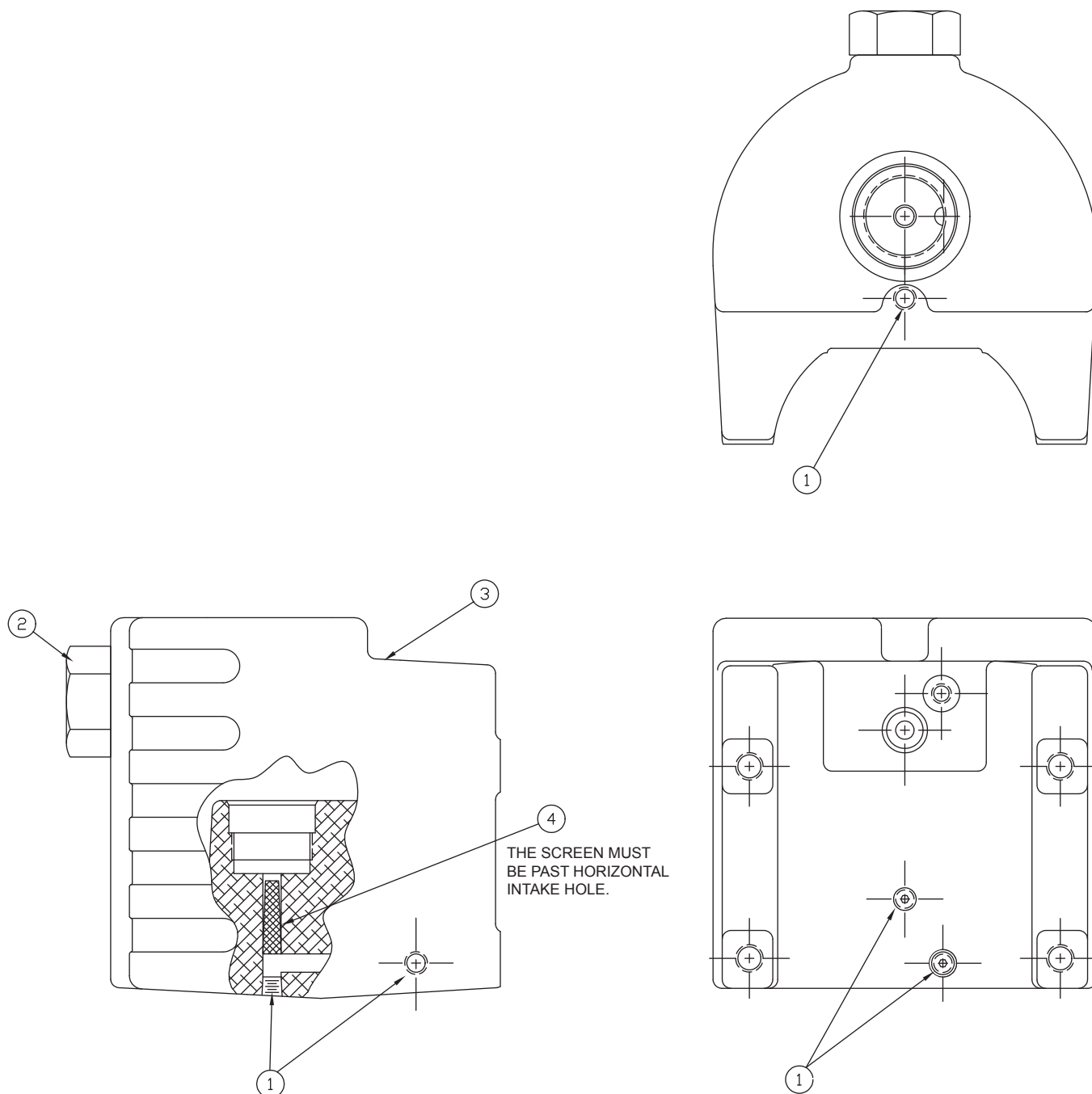
Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

Figure 1 - Main Assembly



Repair Parts List (Refer to figure 1)							
Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
0	18851SR	1	Lever Bar	21	B1069028X	4	SHCS 3/8-16 x 1" LG
1	- - -	1	Toe Housing, TJ109	22	C432108	4	Lock Washer, 3/8"
2	40410SR	1	Valve Adapter Assembly	23	- - -	1	Key
3	- - -	1	Key	24	40053E	1	Lever Socket
4	- - -	1	Upper Bearing	25	40054E	3	Clevis Pin
5	- - -	1	Lower Bearing	26	92540E	3	Pin Clip 3HJ-18A
6	★	1	O-Ring, 2-3/4 x 3.0 x 1/8"	27	89181E	1	Warning Decal-Hyd. JA
7	★	1	Gasket, 17/64 x 1/2"	28	B1005016	1	Ball, 3/16"
8	40045E	1	SHCS 1/4-20 x 4"	29	88497E	1	Spring Cap
9	- - -	1	Piston	30	66085E	1	Spring - Relief Valve
10	★	1	U-Cup 2-1/4 x 2-5/8"	31	66083E	1	Relief Valve Adjusting Scr.
11	40047E	1	Extension Spring Assembly	32	B1018006	1	Plug, SAE #4
12	40409SR	1	Pump Body Assm.	33	89972SR	1	Release Screw Assembly
14	40051SR	1	Piston Housing Assem.	33A	88508E	1	Release Knob
15	89964E	1	Piston	33B	89971E	1	Release Screw Assembly
16	89968E	2	Pump Link	33C	★	1	O-Ring, 5/16" x 1/2"
17	40565E	1	Base	34	★	1	Gasket
19	40110E	1	Handle Grip Assembly	35	B1007016	1	Ball, 1/4"
20	40204E	1	3/8-16 Thrds Form Scr	36	A1006245	1	1/16 Pipe Plug - Flush
★ Item included only in Packing Kit, part number 54200K.							

Figure 2 - 40409SR Pump Body Assembly



Repair Parts List (Refer to figure 2)			
Item	Part Number	Qty.	Description
1	A1006245	5	1/16" Pipe Plug - Flush
2	40056SR	1	Fill Plug
3	89933E	1	Pump Body
4	40566E	1	Intake Screen

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