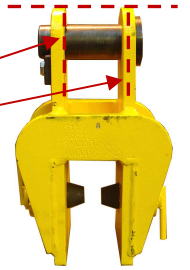
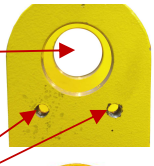
Arbil Drag Clamp Pre-Use Inspection Procedure

- Visually inspect for any cracks or defects in the welds.
- Check that the top clevis plates are straight and parallel.

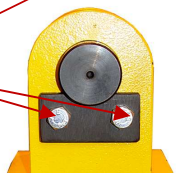


- Check for wear and deformation to the top load pin.

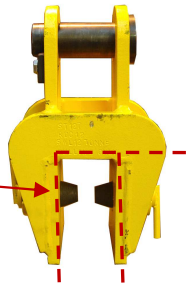
- Check for wear in the top load pin location holes.



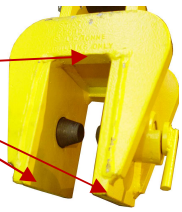
- Check hole threads and hexagon set pins for the top load pin location plate.



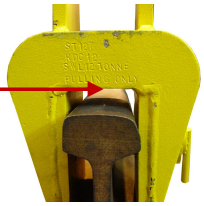
- Check the clamp body side plates are not bent and are parallel.



- Check for excessive wear to the bottom corners of the side plates and the underside of the top plate (open rail aperture of the clamp)



- Place the drag clamp on a section of fixed rail and pull at an angle until it locks in place under the head of the rail and the foot of the rail. Under load the underside of the top plate should be clear of the rail. Proposed minimum clearance 5mm.



- Check for wear to the location half washer and the knurled part of the location locking pins location and housing.

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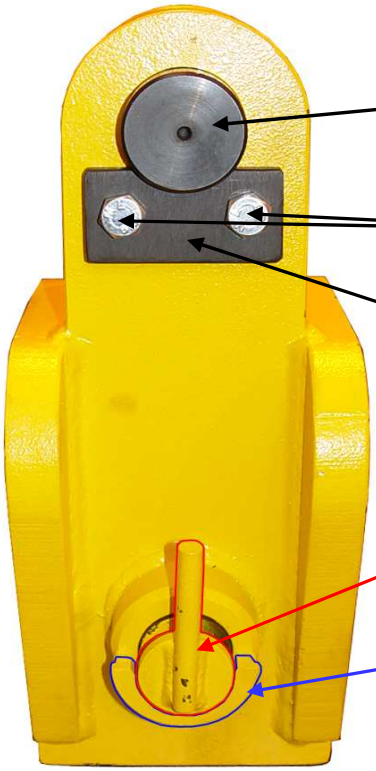
Arbil Drag Clamp Spare Parts Breakdown



Description	Part No.	Qty
Top Pin	RDC12/TP	1
Bolt (M8 x 25mm)	HS8X25	2
Keep Plate	RDC12/KP	1
Locking Pin	RDC12/LP	2
Split Ring	RDC12/D	2

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